

ΙΜΡΑΓΙΑ

CATALOGUE 2023



Reinventing the Classics	1
Our vision	3
Tailor Made in Italy	4
Artisans	6
Collections	9
Filotto	10
Lungolinea	26
Derby	40
Unootto	54
Tuttuno	64
Accessories	71
Tocco	72
Game sets	74
Precious Leather Collection	79
The Designers	83
Impatia R&D	84
Adriano Design	86
Enrico Azzimonti	87
Technical Information	89
Terms and Conditions	118
Contact	120



Reinventing the Classics



Our Vision

REINVENTING THE CLASSICS

Located in the heart of the Milan district, known for its iconic fashion and design influences, Impatia embodies creativity and a flair for design in everything it does. Uniting the traditions of Italian design, art and craftsmanship to produce bespoke luxury game tables. At its core, Impatia manifests the principle of daring, distinct design that is destined to become a true classic. At Impatia each creation is a tale of excellence, driven by the core value of empathy.

Nata nel cuore del distretto produttivo di Milano, noto in tutto il mondo per le sue influenze nei campi della moda e del design, Impatia incarna l'estro creativo in ogni sua proposta. I suoi preziosi tavoli da gioco sono il risultato della tradizione del design, unita all'arte e all'artigianato italiano. L'anima di Impatia è sintetizzata nei principi del design audace e distinto, e destinata a diventare un vero classico.

Tailor Made in Italy

HANDCRAFTED FOR YOU

Whether it is in the design, the craftsmanship or the materials used, Impatia always draws upon the highest quality of Italian traditions and innovations to create something that is harmonized between classic and modern. Impatia collaborates with talented artisans from across the country to bring to light creations that are one-of-a-kind and entirely made in Italy.

Nel design, nell'artigianato e nei materiali utilizzati, Impatia attinge sempre alla massima qualità della tradizione e innovazione italiana, perseguendo l'obiettivo di armonizzare classico e moderno. Impatia collabora con artigiani di talento da tutto il paese, proponendo creazioni uniche nel loro genere e interamente realizzate in Italia.

Artisan Workshop
Handcrafted metal components



Artisans

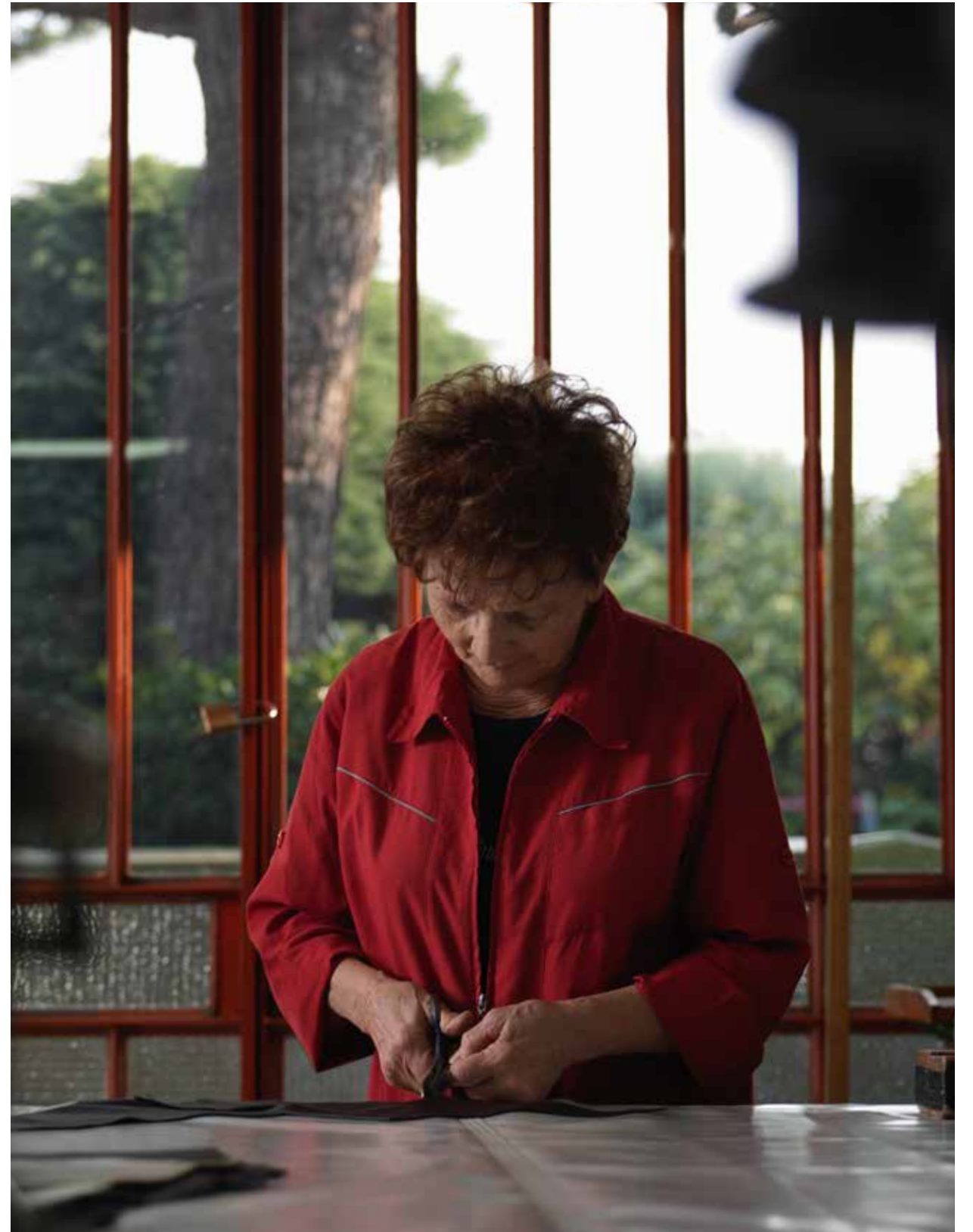
PRECISE CRAFTSMANSHIP

Sophisticated design and precise craftsmanship are behind every idea. Showcasing generations of knowledge and precise craftsmanship, that help elevate each sophisticated design. Entirely Made in Italy. Proudly Made in Lombardy.

Design sofisticato e artigianato preciso sono alla base di ogni idea. Una vetrina per generazioni di conoscenza e precisione artigianale, che aiutano a elevare ogni design sofisticato. Interamente Made in Italy. Orgogliosamente Made in Lombardia.



Marble Workshop
The process of smoothing a block of marble to create Tocco



Leather Workshop
Handcrafted work done by leather craftsman



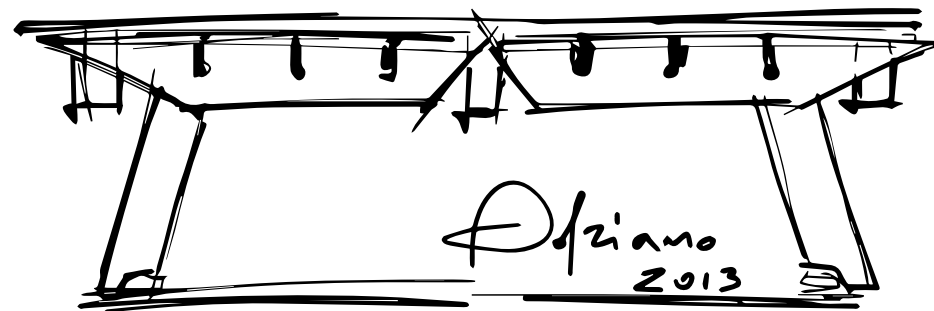
Collections

Filotto Collection

BILLIARD TABLE

Filotto is the first product created for Impatia's collection, that gives new life, new characteristics and new values to a classic product. The design, construction and workmanship of this work of genius are all Italian – showcasing the highest expression of technological sophistication and craftsmanship that has always distinguished Italy from the rest of the world.

Filotto è il primo tavolo ideato per la collezione di Impatia che dona nuova vita, nuove caratteristiche e nuovi valori a un prodotto classico. Il design, la costruzione e la lavorazione di questo innovativo biliardo sono tutti italiani e mostrano la massima espressione di sofisticazione tecnologica e dell'artigianalità che ha sempre distinto l'Italia dal resto del mondo.



Filotto Classic
Burgundy Simonis cloth and Vino leather pockets



Filotto Classic



Filotto Classic
Low-iron glass with black nickel components



Filotto Dark

As a staple among Impatia's luxury game table collection, the Filotto pool table has always left an unforgettable impression, and now even more so with its sleek and modern smoked glass finish.

As an 8ft pro professional pool table, the Filotto Dark has a slate base, essential for any dedicated player, complemented by a customizable Simonis cloth playing field and elegant leather pockets.

Come un punto fermo nella collezione di tavoli da gioco di lusso di Impatia, il tavolo da biliardo Filotto ha sempre lasciato un'impressione indimenticabile, e ora ancora di più con la sua elegante e moderna finitura in vetro fumé.

Come un tavolo da biliardo professionale da 8 piedi, il Filotto Dark ha una base in ardesia, essenziale per qualsiasi giocatore appassionato, completata da un campo da gioco in tessuto Simonis personalizzabile ed eleganti tasche in pelle.



Smoked glass frame with handcrafted leather pocket



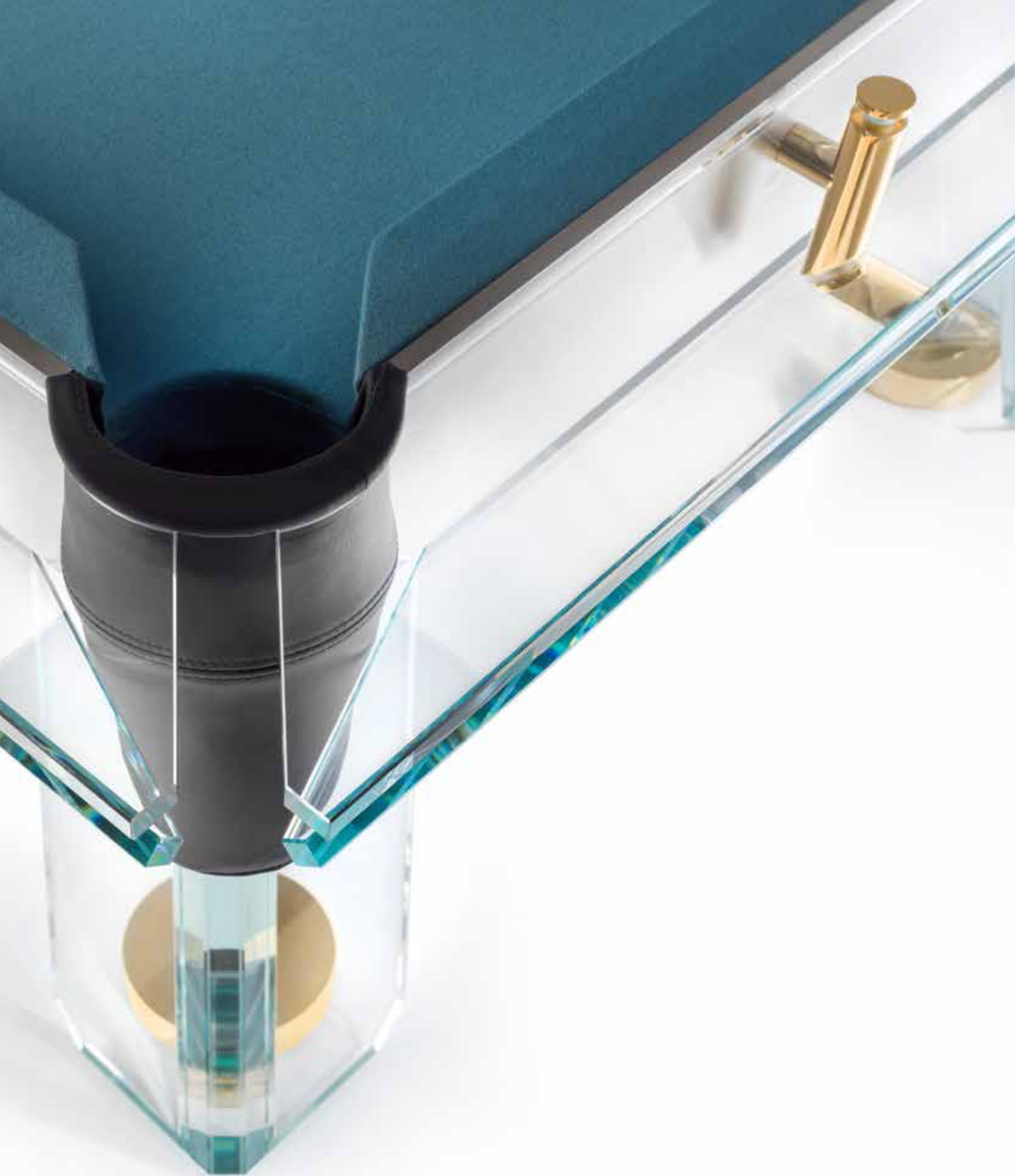
Customizable Simonis cloth playing field



Filotto Gold

This edition of the Filotto takes the world of luxury to a whole new level by featuring handcrafted connecting joints made from 24k gold made by Italian goldsmiths. While indeed beautiful in many aspects, the Filotto Gold Edition likewise ensures a premium quality gaming experience.

Questa edizione del Filotto porta il mondo del lusso a un livello completamente nuovo, caratterizzato da giunti artigianali in oro 24k realizzati da orafi italiani. Davvero bella sotto molti aspetti, anche la Filotto Gold Edition garantisce un'esperienza di gioco di qualità premium.





Filotto Gold
Powder Blue Simonis cloth and Nero leather pockets



Filotto Wood
Bronze glass with walnut wood legs



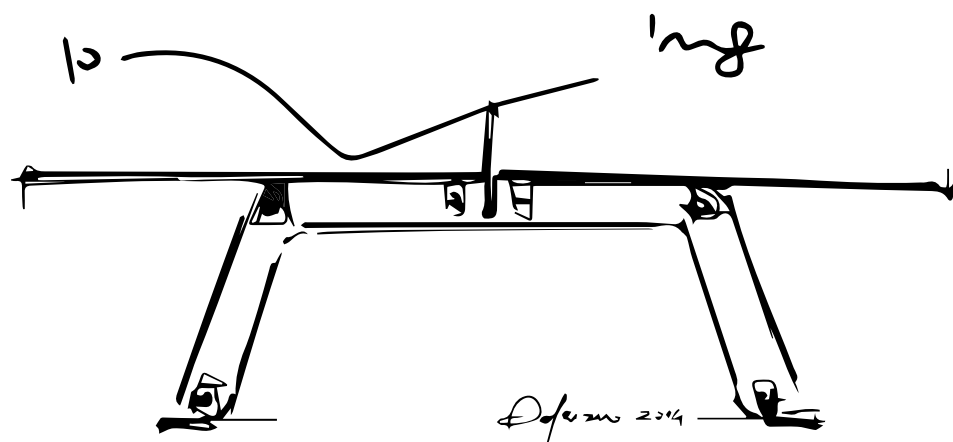
Filotto Wood
Dark oak legs with a Slate Grey Simonis cloth and Nero leather pockets

Lungolinea Collection

TABLE TENNIS

The idea of playing on a transparent game table may seem unimaginable, but thanks to careful engineering, it is now possible. Even for the most competitive professional players, a game of table tennis can now be enjoyed on a table made of complete glass.

Giocare su una superficie trasparente può sembrare inimmaginabile, ma l'attenta progettazione di Lungolinea lo rende possibile. Con questo tavolo, anche i giocatori professionisti più competitivi possono apprezzare il tennis da tavolo su una superficie completamente in vetro.



Lungolinea Classic
Ping pong game set



Lungolinea Classic



Lungolinea Classic
Low-iron glass with chrome components

Lungolinea Gold



Lungolinea Gold
24k gold plated components

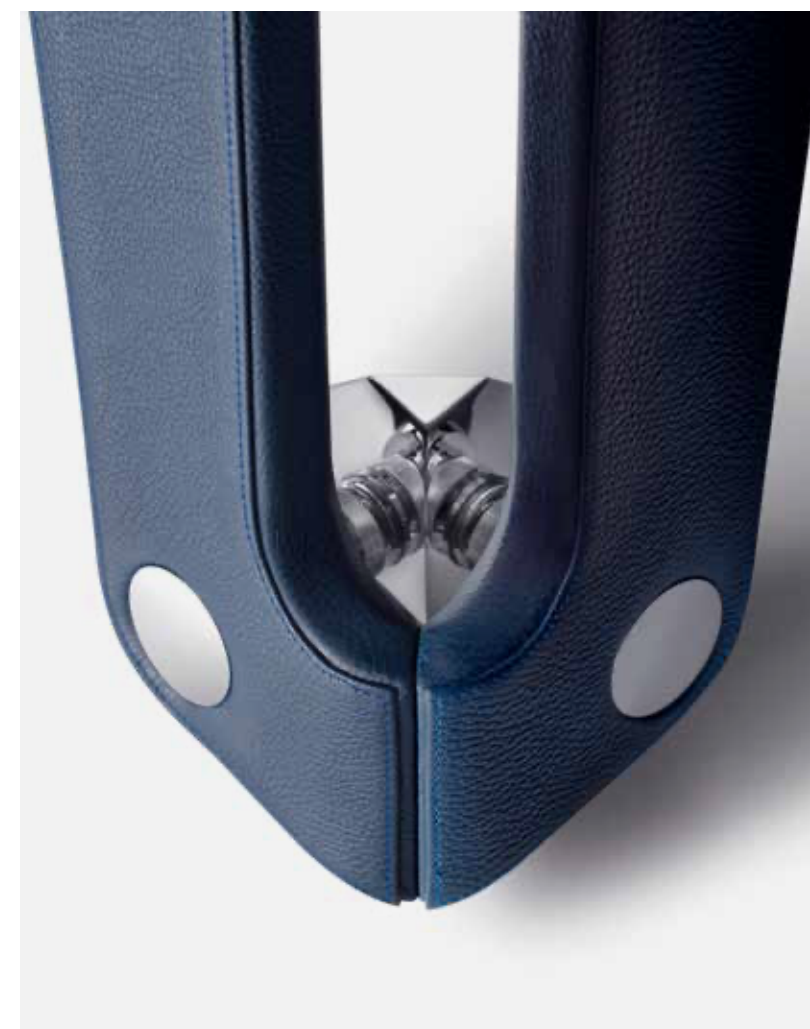


Lungolinea Gold
Removable Alcantara net

Lungolinea Leather



Lungolinea Leather
Low-iron glass with chrome components



Lungolinea Leather
Chrome metal components

Lungolinea Wood



Lungolinea Wood
Walnut legs with chrome components



This edition of the Lungolinea incorporates detailing in wood adding a soft warm touch to the glass transparent exterior of the table.

Questa edizione di Lungolinea incorpora dettagli in legno che aggiungono un tocco morbido e caldo alla superficie in vetro trasparente del tavolo.



Lungolinea Wood
Walnut legs with chrome components

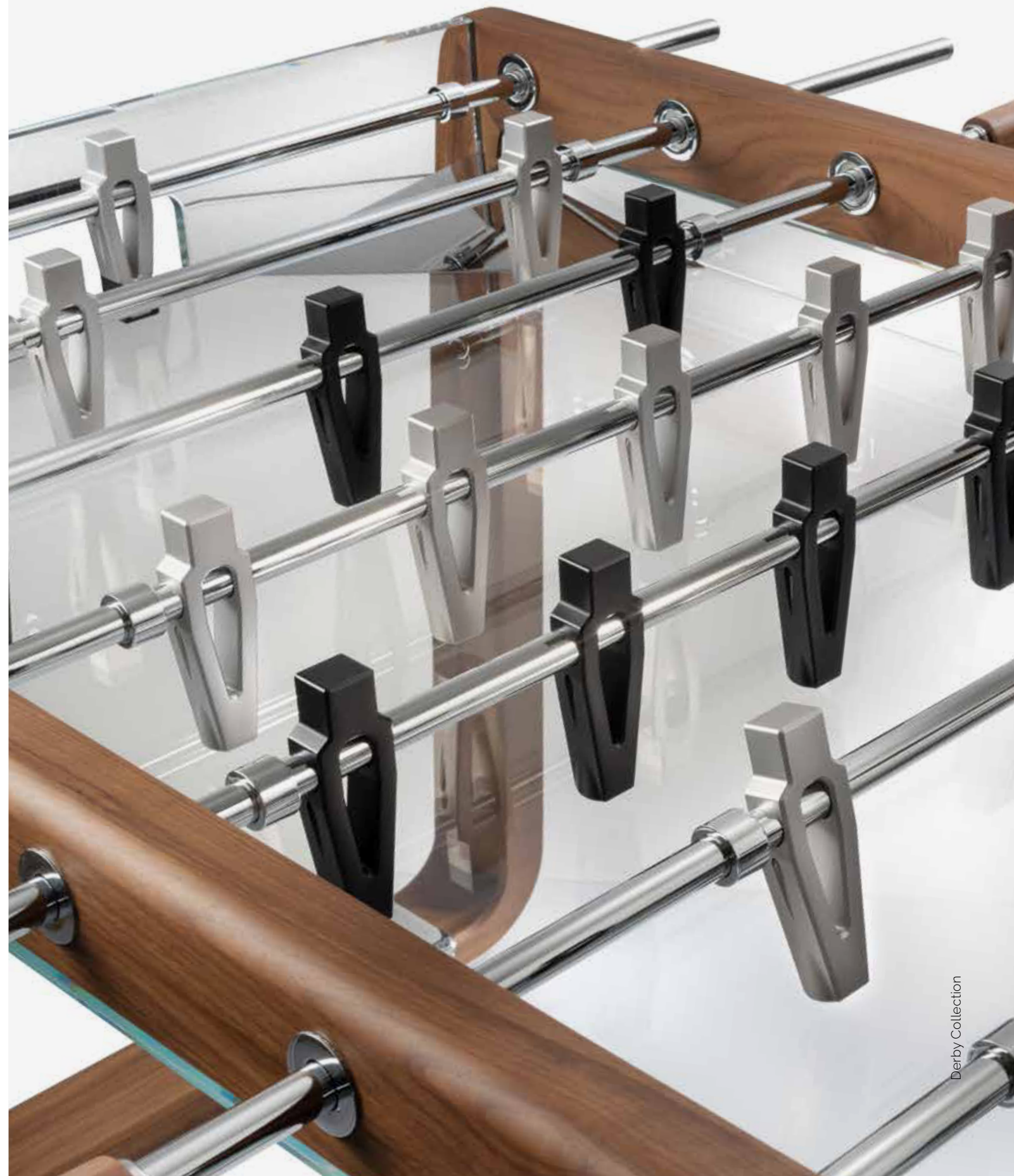


Derby Collection

FOOSBALL TABLE

For a game that is, loved by many around the world, IMPATIA is proud to present an exclusive preview of the Derby Collection with the launch of the Derby Wood; A modern rendition of the classic football table elevated by refined design, innovation, and the highest level of Italian artistry.

Dedicato ad un gioco amato in tutto il mondo, IMPATIA è orgogliosa di presentare in anteprima la collezione Derby con il lancio Derby Wood: una moderna interpretazione del classico calcio balilla, impreziosito da un design raffinato, innovativo e dal più alto livello di arte italiana.





Derby Wood
Walnut frame with bronze glass playing field







Seamless Design

Handcrafted in Italy, Derby Wood unveils a crystal-clear glass playing field, supported by a contemporary solid wood structure finished with sublime metal detailing. Taking the game of foosball to new heights, Derby captures a beautiful balance between innovation and the long-applauded workmanship of Italian artisans.

Prodotto artigianalmente in Italia, Derby Wood è caratterizzato da un campo da gioco in vetro cristallino, sostenuto da una struttura contemporanea in legno massello rifinita con sublimi dettagli in metallo. Derby eleva il gioco del calcio balilla a nuove vette, raggiungendo un bellissimo equilibrio tra innovazione e la rinomata eccellenza dell'artigianato italiano.



Smooth shapes
The solid wood frame is embedded with sleek metal detailing



Geometric Handles
Solid wood handles connected to metal rods.



Derby Wood
Smoked glass with a leather goal in the color Nero

Derby Canvas



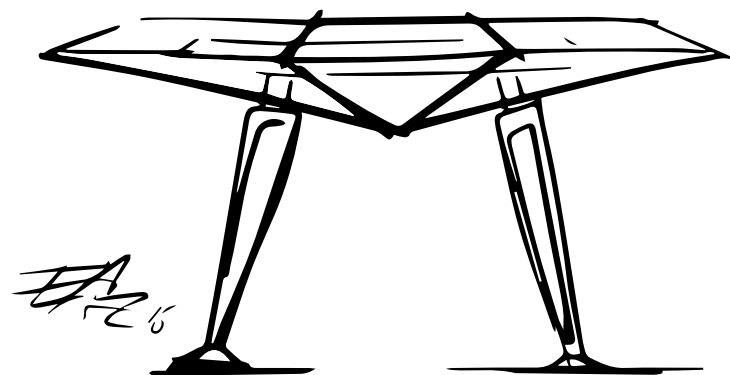
Derby Canvas
White lacquered solid wood and chrome components

Unotto Collection

CARD TABLE

Unotto is the reinterpretation of the traditional professional card table, making the A-game stylish and sophisticated. The entire structure is made of glass and is inspired by the classic cut of the diamond. The octagonal table consists of a frame that supports the playing surface in Alcantara®. The chrome finish metal legs make this jewel of an Italian design even more brilliant.

Unotto è la reinterpretazione del tradizionale tavolo da gioco di carte professionale, in grado di ridefinire l'A-game in modo elegante e sofisticato. L'intera struttura è in vetro ed è ispirata al classico taglio del diamante. Il tavolo ottagonale è costituito da una cornice che sostiene la superficie di gioco in Alcantara®. Le gambe in metallo con finitura cromata rendono questo gioiello del design italiano ancora più brillante.



Unotto Marble
Nero Marquina marble frame with a low-iron glass edge





Unotto Marble
Nero Marquina marble frame with a Pearl Alcantara playing surface



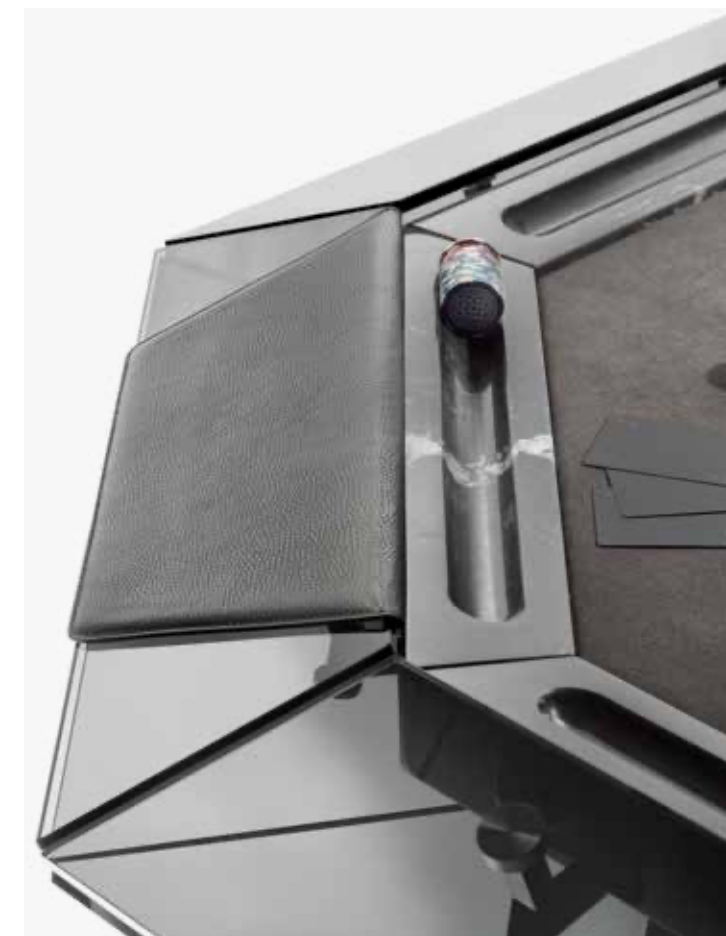
Unotto Marble
Italian marble available in three colours



Unotto Marble Dark edition

The refined lines of the Unotto poker table welcome the player into the zone, that magic area in which the individual becomes one with the table, plunging into the game to the point of being able to predict his opponents' moves and transform his own to elicit success.

Le linee raffinate del tavolo da poker Unotto accolgono il giocatore in quell'area magica in cui l'individuo diventa un tutt'uno con la superficie di gioco, immergendosi nella partita fino a poter predire le mosse dei suoi avversari, o trasformare le proprie per vincere.



Unotto Dark
Smoked glass with black nickel components



Unotto Wood
8 players poker table with Bronze glass top and Walnut wood frame





Unotto Wood
Transparent glass with Dark oak and Anthracite Alcantara

Tuttuno Collection

MULTI-GAME TABLE

This modern table is designed to accommodate two or four players. The minimalistic design gives off the unique impression that the table is floating. Its design incorporates complexity and high quality material selection. The table is available in the Mahjong, Backgammon or Checkers Edition, which includes exclusive game box sets developed by Impatia.

Questo moderno tavolo è progettato per ospitare due o quattro giocatori. Il design minimalista dà l'impressione unica che il tavolo fluttui nello spazio. Il suo design incorpora complessità e selezione dei materiali di alta qualità. Il tavolo è disponibile nelle edizioni Mahjong, Backgammon o Dama, che includono esclusivi cofanetti di gioco disegnati da Impatia.



Tuttuno Leather
Sky Alcantara with a Backgammon playing surface



Tuttuno Leather
Checkers



Tuttuno Leather
Sea Sand Alcantara checkers playing surface with Tobacco leather armrests





Tuttuno Leather Mahjong

Tuttuno's transparent aesthetic is the result of design precision and materiality. The elegant Alcantara® covering of the playing surface is highlighted by the essential glass structure of Tuttuno, which, with a simple gesture, can also be used as an elegant side table.

L'estetica trasparente di Tuttuno è il risultato della precisione e della materialità del design. L'elegante rivestimento in Alcantara® della superficie di gioco è evidenziato dall'essenziale struttura in vetro di Tuttuno che, con un semplice gesto, può essere utilizzato anche come elegante tavolino.



Tuttuno Mahjong
Custom designed Mahjong tiles



Accessories

Tocco
Marble cue rack

Italian marble in its truest form, showcased with subtle touches of minimalistic design to enhance any living space. The Tocco cue rack is a classic accessory that has been reinterpreted in a flawless manner.

Il marmo italiano nella sua forma più vera, dal design minimalista in grado di valorizzare qualsiasi spazio abitativo. Il porta stecche Tocco è un accessorio classico che è stato reinterpretato in modo impeccabile.



Tocco by Adriano Design
Bianco di Carrara



Filotto Game Set Billiards

Among a strong focus on developing one of kind game tables it is just as equally important to focus on the accessories. As a result, Impatia offers a range of luxury game accessories that complement each table perfectly. Extending the use of high-quality materials and Italian craftsmanship each accessory set is carefully thought out and designed to perfection.



Billiards Game Set
Handcrafted from leather

Unootto Game Set Poker

Oltre ad una forte attenzione allo sviluppo di tavoli da gioco unici nel loro genere, è altrettanto importante concentrarsi sugli accessori. Di conseguenza, Impatia offre una gamma di accessori di gioco di lusso che completano perfettamente ogni tavolo. Estendendo l'uso di materiali di alta qualità e artigianato italiano, ogni set di accessori è attentamente pensato e progettato alla perfezione.



Poker Game Set
Handcrafted from leather

Tuttuno Game Set
Backgammon



Backgammon Game Set
Handcrafted from leather

Tuttuno Game Set
Mahjong



Mahjong Game Set
Handcrafted from leather

Tuttuno Game Set
Checkers



Checkers Game Set
Handcrafted from leather with metal detailing.



Precious Leather Collection

Precious Leather Game Sets

This new collection of accessories, presented and designed by the IMPATIA R&D team, seeks to highlight a balance between vivid colors and the natural textures combined in this luxurious type of leather. The Minimalist and timeless design is juxtaposed with the traditions of master leatherworkers through chromed metal elements, which create a play of light and reflections in contrast to the natural materials.

Questa nuova collezione di accessori, presentata e progettata da IMPATIA R&D, ricerca un equilibrio tra la brillantezza dei colori e l'intensità delle texture naturali delle pelli, finemente accostate tra loro. Il design minimalista e senza tempo si affianca alla tradizione dei mastri pellettieri attraverso gli elementi metallici cromati, creando un gioco di luci e riflessi con i materiali naturali.



Billiards Game Set
Mississippiensis alligator box with glass and metal detailing.



Poker Game Set
Mississippiensis alligator box with glass and metal detailing.



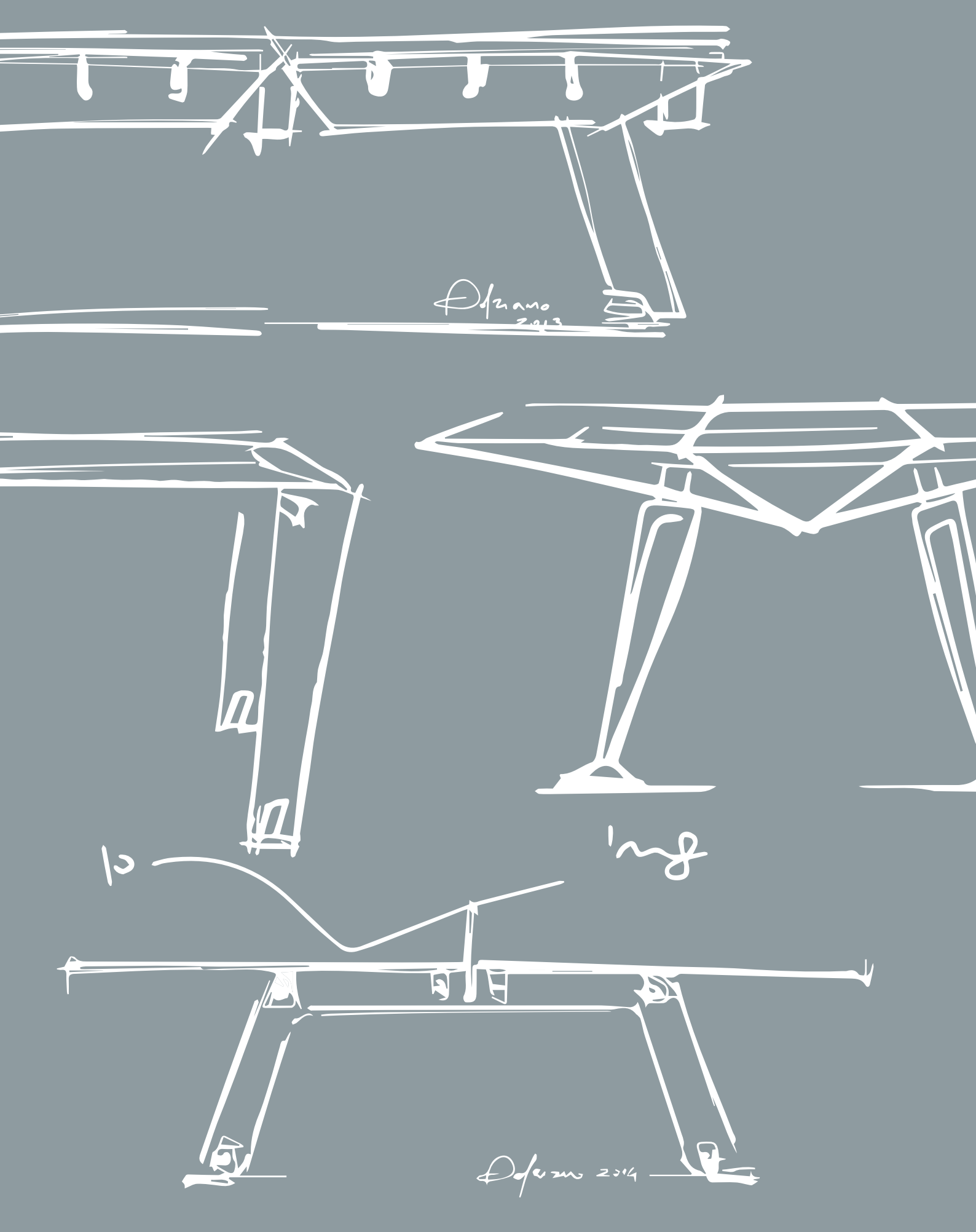
Checkers Game Set
Mississippiensis alligator box with metal detailing.



Backgammon Game Set
Mississippiensis alligator box with metal checkers.



Mahjong Game Set
Mississippiensis alligator box with engraved metal tiles.



The Designers

Impatia R&D

A human-to-human approach

At Impatia each creation is a tale of excellence, driven by the core value of empathy. The human-to-human approach creates a journey of exploration, which is highlighted by technical development, high-quality materials, and incomparable aesthetic refinement.

Founders Irene Prandoni and Gregg Brodarick lead the creative process at Impatia, developing design products that showcase beautiful aesthetics along with functionality. Both with a background in architecture, the Italian and American duo bring a unique tailor-made experience that constantly aims to push the boundaries of the game table industry and bring a flair to the DNA of Impatia.

In Impatia ogni creazione è un racconto di eccellenza, guidato dal valore fondamentale dell'empatia. L'approccio uomo-a-uomo pone le basi ad un viaggio di esplorazione per ogni creazione, evidenziato dallo sviluppo tecnico, dai materiali di alta qualità e dall'incomparabile raffinatezza estetica.

I fondatori Irene Prandoni e Gregg Brodarick guidano il processo creativo di Impatia, sviluppando prodotti di design che uniscono elementi dell'estetica più elegante alla funzionalità. Accomunato anche dalla formazione nel campo dell'architettura, il duo italo-americano condivide un'esperienza unica e su misura che mira costantemente a ridefinire i confini dell'industria dei tavoli da gioco, incorporandoli nel DNA di Impatia.



Gregg Brodarick and Irene Prandoni
Founders and Creative Direction

Product designer Lucia Guazzi, graduated from Politecnico Milano, is part of Impatia's research and development team helping develop a range of design products within the collection. With a balance between technical knowledge and creative ability, Guazzi elevates the Impatia's R&D team into creating design objects that showcase a beautiful way to have fun.

La product designer Lucia Guazzi, laureata al Politecnico di Milano, è parte del team di ricerca e sviluppo di Impatia e supporta in prima persona l'evoluzione di alcuni pezzi della collezione. Con un equilibrio tra conoscenza tecnica e capacità creativa, Guazzi eleva il team R&D di Impatia nella creazione di elementi di design caratterizzati da un bellissimo modo di divertirsi.



Lucia Guazzi
Research and Development

Adriano Design

Product designers

The Torino based design studio Adriano Design, formed by brothers Davide and Gabriele Adriano, designed the crystal Lungolinea table tennis and Filotto billiard table for Impatia. Established in 1997, the studio has worked in collaboration with prominent global brands. Their wide range of work has also been displayed in some of the most distinguished museums, including the Triennale Design Museum in Milan and the Chicago Athenaeum. They have received numerous international awards, including the Compasso d'Oro ADI 2014.

Lo studio di design torinese Ardriano Design, di proprietà dei fratelli Davide e Gabriele Adriano, ha firmato per Impatia il tavolo in cristallo Lungolinea e il tavolo da biliardo Filotto. Fondato nel 1997, lo studio ha all'attivo collaborazioni con marchi globali di spicco. Parte della vasta gamma di progetti realizzati è stata esposta in alcuni dei più importanti musei, tra cui La Triennale di Milano e il Chicago Athenaeum. Hanno ricevuto numerosi premi internazionali, tra cui il Compasso d'Oro 2014.



Enrico Azzimonti

Architect and designer



Enrico Azzimonti designed the Unootto crystal glass poker table for Impatia. Driven by a passion for innovation and Italian industrial design, Azzimonti established his studio in 1994 and since then has researched and developed products for Italian and international brands. He has won numerous awards, including the Platinum A'Design Award in 2017, and selections of his projects are permanently shown in The Design Museum of Barcelona.

Enrico Azzimonti ha firmato per Impatia Unootto, lussuoso tavolo da poker in cristallo. Spinto dalla passione per l'innovazione e il design industriale italiano, Azzimonti fonda il suo studio nel 1994 e da allora ricerca e sviluppa prodotti per marchi italiani e internazionali. Ha vinto numerosi premi, tra cui il Platinum A'Design Award nel 2017, mentre alcune selezioni dei suoi progetti sono esposte permanentemente al Design Museum di Barcellona.



Technical Information

Filotto Classic



PRODUCT INFORMATION
 Frame and legs in low-iron glass
 Chrome or black nickel components
 Three-piece Italian slate base
 Simonis cloth
 Leather pockets

SUGGESTED ROOM DIMENSION
 600 cm x 485 cm / 234" x 190"

MINIMUM ROOM DIMENSION
 560 cm x 445 cm / 220" x 175"

PRODUCT WEIGHT
 640 Kg / 1410 lbs

PACKAGING INFORMATION
 165 x 134 x 76 cm (h)
 65" x 52" x 30" (h)
 780 Kg / 1719 lbs

SELECTED GLASS



Transparent

SELECTED METAL



Chrome



Black nickel

Filotto Dark



PRODUCT INFORMATION
 Frame and legs in tinted glass
 Chrome or black nickel components
 Three-piece Italian slate base
 Simonis cloth
 Leather pockets

PRODUCT WEIGHT
 640 Kg / 1410 lbs

PACKAGING INFORMATION
 165 x 134 x 76 cm (h)
 65" x 52" x 30" (h)
 780 Kg / 1719 lbs

SELECTED GLASS



Smoked



Bronze

SELECTED METAL



Chrome



Black nickel

Designed by Adriano Design



Simonis cloth



Frame and legs in low-iron glass



Leather pockets



Chrome foot joint



Bronze glass frame



Leather pocket

Filotto Gold



268 cm

105,5"

82 cm (h)
32"



152 cm

60"

PRODUCT INFORMATION

Frame and legs in low-iron glass
24k gold plated components
Three-piece Italian slate base
Simonis cloth
Leather pockets

PRODUCT WEIGHT

640 Kg / 1410 lbs

PACKAGING INFORMATION

165 x 134 x 76 cm (h)
65" x 52" x 30" (h)
780 Kg / 1719 lbs

SUGGESTED ROOM DIMENSION

600 cm x 485 cm / 234" x 190"

MINIMUM ROOM DIMENSION

560 cm x 445 cm / 220" x 175"

SELECTED GLASS



Transparent

SELECTED METAL



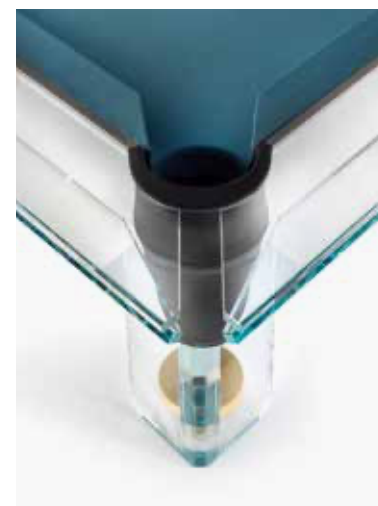
24k gold plated



24k gold plated components



Frame and legs in low-iron glass



Leather pockets

Designed by Adriano Design

Filotto Wood



268 cm

105,5"

82 cm (h)
32"



152 cm

60"

PRODUCT INFORMATION

Frame in tinted glass
Legs in wood
Chrome or black nickel components
Three piece Italian slate base
Simonis cloth
Leather pockets

SELECTED GLASS



Transparent



Smoked



Bronze

SELECTED METAL



Chrome



Black nickel

SELECTED WOOD



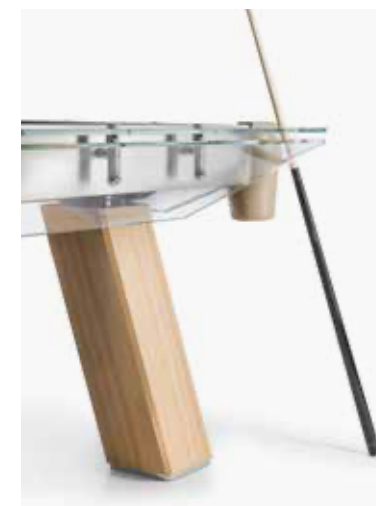
Natural Oak



Walnut



Dark Oak



Transparent glass frame
Chrome components



Bronze glass frame
Walnut wood legs



Smoked glass frame
Black nickel components

Designed by Adriano Design

Filotto Simonis Cloth



Simonis Green™



Blue Green



Dark Green



English Green



Chartreuse



Petroleum Blue



Powder Blue



Electric Blue



Tournament Blue™



Royal Blue



Olive



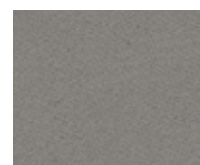
Marine blue



Black



Slate Grey



Grey



Burnt Orange



Orange



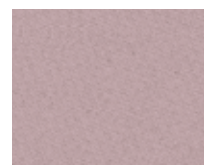
Red



Burgundy



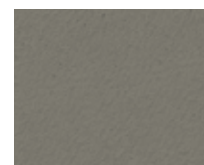
Wine



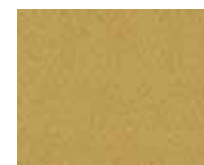
Dusty Pink



Purple



Mocha

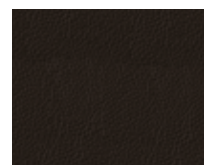


Gold



Espresso

Selected Leathers



Nero



Tobacco



Vino



Beige



Viola



Arancio



Prato



Gray

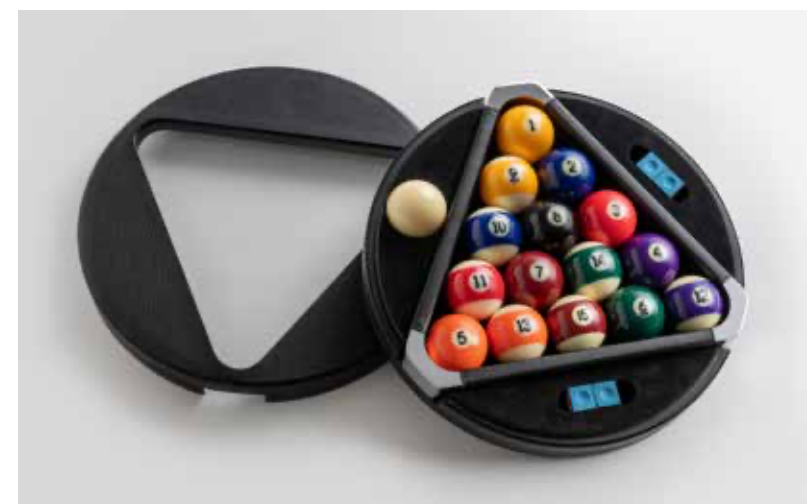


Ash



Navy

Filotto Accessories



Billiards Game Set

Design by IMPATIA R&D
Handcrafted from leather with glass detailing and chrome components
Available in a range of 10 colors.
Made in Italy

SET INCLUDES

1 Professional cue ball game set
1 Leather triangle rack

DIMENSIONS AND WEIGHT

36.3 Ø x 8.5 cm
14.3" Ø x 3.3"
Gross Weight: 5kg / 11 lb



Longoni Cue stick Set (4)

Tocco Cue Rack

Design by Adriano Design
Solid marble. Made in Italy

DIMENSIONS AND WEIGHT

28 x 28 x 28 (h) cm
11" x 11" x 11 (h)
36 Kg / 79 lbs

PACKAGING WEIGHT

40 Kg / 88 lbs



Filotto Removable Top

FENIX custom top
Consists of two-pieces
Made in Italy
Includes removable ping pong net kit.

DIMENSIONS AND WEIGHT

137cm x 152.5cm x 1cm each piece
54" x 60" x 0.4" each piece
31 kg / 68lb each

Lungolinea Classic



MATERIALS
 Low-iron glass
 Polished metal components
 Chrome connecting joints
 Alcantara® net

PRODUCT WEIGHT
 220 Kg / 485 lbs

PACKAGING INFORMATION
 204 cm x 151 cm x 40 cm (h)
 80" x 59" x 16" (h)
 340 kg / 750 lbs

SELECTED METAL



Chrome



Black nickel

ACCESSORIES
 1 Table tennis net kit
 2 Professional rackets
 4 Professional balls



Chrome metal components



Removable Alcantara net



Black nickel metal components

Designed by Adriano Design

Designed by Adriano Design

Lungolinea Gold



MATERIALS
 Low-iron glass
 Polished metal components
 24k gold plated connecting joints
 Alcantara® net

PRODUCT WEIGHT
 220 kg / 485 lbs

PACKAGING INFORMATION
 204 cm x 151 cm x 40 cm (h)
 80" x 59" x 16" (h)
 340 kg / 750 lbs

SELECTED METAL



24k gold plated

ACCESSORIES
 1 Table tennis net kit
 2 Professional rackets
 4 Professional balls



24k gold plated connecting joint



Removable Alcantara net



24k gold plated connecting joint

Lungolinea Wood



MATERIALS
 Top in Low-iron glass
 Base in wood
 Polished metal components
 Chrome connecting joints
 Alcantara net ®

ACCESSORIES
 1 Table tennis net kit
 2 Professional rackets
 4 Professional balls

PRODUCT WEIGHT
 200 kg / 441 lbs

PACKAGING INFORMATION
 204 cm x 151 cm x 40 cm (h)
 80" x 59" x 16" (h)
 320 kg / 705 lbs

SELECTED METAL



Chrome



Black nickel

SELECTED WOOD



Natural Oak



Walnut



Dark Oak



Chrome metal components



Removable Alcantara net



Wood base

Designed by Adriano Design

Lungolinea Leather



MATERIALS
 Low-iron glass table top
 Leather table base, options p. 116
 Chrome metal components
 Alcantara® net

ACCESSORIES
 1 Table tennis net kit
 2 Professional rackets
 4 Professional balls

PRODUCT WEIGHT
 200 Kg / 441 lbs

PACKAGING INFORMATION
 204 cm x 151 cm x 40 cm (h)
 80" x 59" x 16" (h)
 320 kg / 705 lbs

SELECTED METAL



Chrome



Black nickel



Chrome metal components



Removable Alcantara net



Navy leather base

Designed by Adriano Design

Derby Wood






MATERIALS
 Wood structure
 Low-iron glass playing field
 Chrome finished metal components
 Anodised aluminum players
 Leather goal p. 103

PRODUCT WEIGHT
 80kg / 176 lbs

PACKAGING INFORMATION
 162cm x 94cm x 61(h)
 64" x 37" x 24" (h)
 160kg / 353 Lbs

SELECTED GLASS

 Transparent

SELECTED WOOD

 Natural Oak

 Walnut

 Dark Oak



Leather goal



Natural Oak and chrome details



Walnut and chrome details

Designed by IMPATIA R&D

Designed by IMPATIA R&D



Derby Dark






MATERIALS
 Wood structure
 Tinted glass playing field
 Chrome finished metal components
 Anodised aluminum players
 Leather goal p. 103

PRODUCT WEIGHT
 80kg / 176 lbs

PACKAGING INFORMATION
 162cm x 94cm x 61(h)
 64" x 37" x 24" (h)
 160kg / 353 Lbs

SELECTED GLASS

 Smoked

 Bronze

SELECTED WOOD

 Natural Oak

 Walnut

 Dark Oak



Dark Oak and smoked glass



Dark Oak legs



Walnut with bronze glass

Derby Canvas



MATERIALS
 Solid lacquered wood p.103
 Glass playing field
 Chrome finished metal components
 Anodised aluminum players

PRODUCT WEIGHT
 80kg / 176 lbs

PACKAGING INFORMATION
 162cm x 94cm x 61(h)
 64" x 37" x 24" (h)
 160kg / 353 Lbs



Transparent glass playing field



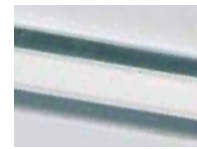
Chrome components



Leather Goal

Designed by IMPATIA R&D

Selected Glass



Transparent



Smoked



Bronze

Lacquered wood Selected Colors



White RAL



Traffic Grey RAL



Stone Grey RAL



Black RAL



Orange Brown RAL



Wine Red RAL

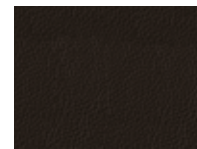


Sapphire Blue RAL



Ocean Blue RAL

Derby Selected Leathers



Nero



Tobacco



Vino



Beige



Viola



Arancio



Prato



Gray



Ash



Navy

Unotto Marble

Also available in 10 Players



MATERIALS

Low-iron glass frame
Chrome finished legs and components
Marble top structure
Alcantara® playing surface p. 116

SELECTED GLASS



Transparent

SELECTED MARBLE



Bianco di Carrara

PRODUCT WEIGHT

110 Kg / 242.5 lbs

SELECTED METAL



Chrome



Bardiglio Nuvolato



Nero Marquina

PACKAGING INFORMATION

142 cm x 142 cm x 40 cm (h)
60" x 60" x 16" (h)
205 kg / 452 lbs



Chrome finished metal leg



Marble frame



Low-iron glass frame

Designed by Enrico Azzimonti

Designed by Enrico Azzimonti

Unotto Marble - Dark Edition

Also available in 10 Players



MATERIALS

Smoked glass frame
Black nickel finished metal legs
Marble top frame
Alcantara® playing surface p. 116

SELECTED GLASS



Smoked

SELECTED MARBLE



Bianco di Carrara

PRODUCT WEIGHT

110 Kg / 242.5 lbs



Bronze



Bardiglio Nuvolato

PACKAGING INFORMATION

142 cm x 142 cm x 40 cm (h)
60" x 60" x 16" (h)
205 kg / 452 lbs

SELECTED METAL



Black nickel



Nero Marquina



Black nickel metal finished leg



Nero Frabosa marble frame



Smoked glass frame

Unotto Wood

Also available in 10 Players



MATERIALS
 Low-iron glass frame
 Wood top frame
 Chrome finished legs and components
 Alcantara® playing surface p. 116

PRODUCT WEIGHT
 95 kg / 209 lbs

PACKAGING INFORMATION
 142 cm x 142 cm x 40 cm (h)
 60" x 60" x 16" (h)
 205 kg / 452 lbs

SELECTED GLASS



Transparent

SELECTED METAL



Chrome

SELECTED WOOD



Natural Oak



Walnut



Dark Oak

Unotto Wood - Dark Edition

Also available in 10 Players



MATERIALS
 Glass frame
 Black nickel finished metal legs
 Wood top frame
 Alcantara® playing surface p. 116

PRODUCT WEIGHT
 110 Kg / 242.5 lbs

PACKAGING INFORMATION
 142 cm x 142 cm x 40 cm (h)
 60" x 60" x 16" (h)
 205 kg / 452 lbs

SELECTED GLASS



Smoked



Bronze

SELECTED METAL



Black nickel

SELECTED WOOD



Natural Oak



Walnut



Dark Oak



Chrome finished metal leg



Walnut top frame



Dark oak top frame

Designed by Enrico Azzimonti



Black nickel metal finished leg



Walnut frame with bronze glass



Smoked glass frame

Designed by Enrico Azzimonti

Unotto Gold

Also available in 10 Players



MATERIALS
 Low-iron glass frame
 24k gold plated legs and components
 Marble top structure
 Alcantara® playing surface p. 116

PRODUCT WEIGHT
 110 Kg / 242.5 lbs

PACKAGING INFORMATION
 142 cm x 142 cm x 40 cm (h)
 60" x 60" x 16" (h)
 205 kg / 452 lbs

SELECTED GLASS



Transparent

SELECTED METAL



24k gold plated

SELECTED MARBLE



Bianco di Carrara



Bardiglio Nuvolato



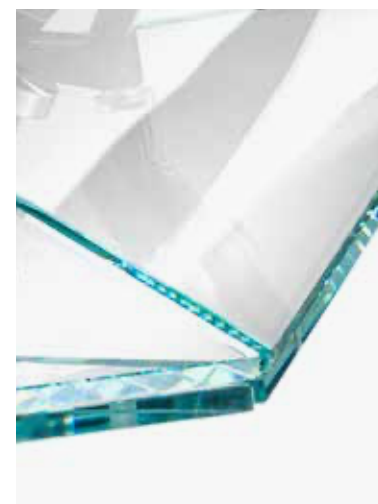
Nero Marquina



24k gold plated metal leg



Bianco di Carrara marble frame



Low-iron glass frame

Designed by Enrico Azzimonti

Unotto 10 Players



MATERIALS
 Transparent or smoked glass frame
 Chrome or black nickel finished metal legs and components
 Marble or wood top frame
 Alcantara® playing surface p. 116

PRODUCT WEIGHT
 140Kg / 309lbs

PACKAGING INFORMATION
 221cm x 141cm x 48cm (h)
 87" x 55" x 19" (h)
 304 kg / 670 lbs

SELECTED MARBLE



Bianco di Carrara



Bardiglio Nuvolato



Nero Marquina

SELECTED WOOD



Natural Oak



Walnut



Dark Oak



Chrome metal finished leg



Nero Marquina marble frame



Walnut inner top frame

Designed by Enrico Azzimonti

Unotto Accessories

**Poker Game Set**

Design by IMPATIA R&D
Handcrafted from leather
10 colors available. Made in Italy

DIMENSIONS AND WEIGHT
35,6 cm x 35,6 cm x 6,5 cm (h)
14" x 14" x 2.5" (h)
Gross Weight: 8kg / 17 lb

**Cup Holders**

Design by Enrico Azzimonti
Handcrafted from leather.
10 colors available. Made in Italy

DIMENSIONS
12 cm Ø x 7 cm(h)
4.7" Ø x 2.7" (h)

Designed by Enrico Azzimonti

Unotto Removable Top

FENIX custom top
Made in Italy

DIMENSIONS AND WEIGHT
122 cm x 122cm x 1cm
48" x 48" x 0.4"
18 kg / 39 lb

**Leather Armrests**

Design by IMPATIA R&D
Handcrafted from leather
10 leather colors available
Made in Italy

Designed by IMPATIA R&D

Tuttuno Leather



MATERIALS
 Low-iron glass structure and legs
 Chrome finished metal components
 Leather top structure p. 116
 Alcantara® playing field p. 116

PRODUCT WEIGHT
 35 kg / 77 lbs

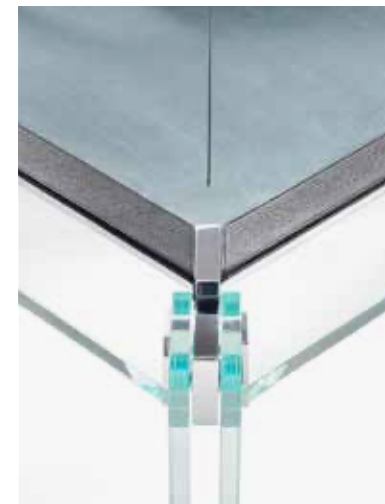
PACKAGING INFORMATION
 93 cm x 117 cm x 42 cm (h)
 37" x 46" x 16.5" (h)
 95 kg / 209 lbs

SELECTED METAL



Chrome

GAME OPTIONS



Mahjong



Checkers



Backgammon

Designed by IMPATIA R&D

Tuttuno Accessories



Leather Armrests
 Handcrafted from leather
 10 Leather colors available
 Made in Italy



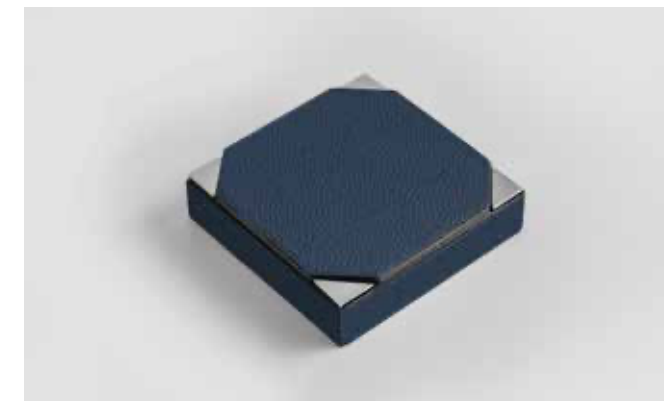
Mahjong Game Set
 Handcrafted leather box with glass detailing and chrome tiles
 10 Leather colors available
 Made in Italy

DIMENSIONS AND WEIGHT
 32.6 cm x 32.6 cm x 8.5 cm (h)
 12.8" x 12.8" x 3.3" (h)
 Gross Weight: 8kg / 17 lb



Backgammon Game Set
 Handcrafted leather box with chrome checkers
 10 Leather colors available
 Made in Italy

DIMENSIONS AND WEIGHT
 30.5 cm x 7.5 cm x 7.5 cm (h)
 12" x 2.9" x 2.9" (h)
 Gross Weight: 1.5kg / 3.3 lb



Checkers Game Set
 Handcrafted leather box with chrome checkers
 10 Leather colors available
 Made in Italy

DIMENSIONS AND WEIGHT
 30.5 cm x 7.5 cm x 7.5 cm (h)
 12" x 2.9" x 2.9" (h)
 Gross Weight: 1.5kg / 3.3 lb

Designed by IMPATIA R&D

Precious Leather Collection

**Billiard**

Design by IMPATIA R&D
Mississippiensis alligator box
with glass and metal detailing.
Available in a range of 6 colors.
Made in Italy

DIMENSIONS AND WEIGHT

36.3 Ø x 8.5 cm
14.3" Ø x 3.3"
Gross Weight: 5kg / 11 lb

**Poker**

Design by IMPATIA R&D
Mississippiensis alligator box
with glass and metal detailing.
Available in a range of 6 colors.
Made in Italy

DIMENSIONS AND WEIGHT

35.6 cm x 35.6 cm x 6.5 cm (h)
14" x 14" x 2.5" (h)
Gross Weight: 8kg / 17 lb

**Cup Holder**

Design by Enrico Azzimonti
Mississippiensis alligator with interior
metal detailing.
Available in a range of 6 colors.
Made in Italy

DIMENSIONS

12 cm Ø x 7 cm(h)
4.7" Ø x 2.7" (h)

**Mahjong**

Design by IMPATIA R&D
Mississippiensis alligator box with
glass and metal engraved tiles.
Available in a range of 6 colors.
Made in Italy

DIMENSIONS AND WEIGHT

32.6 cm x 32.6 cm x 8.5 cm (h)
12.8" x 12.8" x 3.3" (h)
Gross Weight: 8kg / 17 lb

**Backgammon**

Design by IMPATIA R&D
Mississippiensis alligator box with
metal detailing and checkers.
Available in a range of 6 colors.
Made in Italy

DIMENSIONS AND WEIGHT

30.5 cm x 7.5 cm x 7.5 cm (h)
12" x 2.9" x 2.9" (h)
Gross Weight: 1.5kg / 3.3 lb

**Checkers**

Design by IMPATIA R&D
Mississippiensis alligator checkers
box with metal detailing.
Available in a range of 6 colors.
Made in Italy

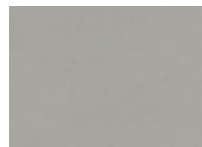
DIMENSIONS AND WEIGHT

16 cm x 16 cm x 4 cm (h)
6.2" x 6.2" x 1.5" (h)
Gross Weight: 1.2kg / 2.6 lb

Unotto and Tuttuno Selected Alcantara



Anthracite



Pearl



Sky



Powder



Sea Sand



Fern



Terra



Stone



Pompeian



Cyclamen

Lungolinea, Unotto and Tuttuno Selected Leathers



Nero



Tobacco



Vino



Beige



Viola



Arancio



Prato



Gray



Ash



Navy

Precious Leather Game Sets Selected Leathers



Burgundy



Deep Blue



Bright Orange



Forest Green



Smoked Gray



Midnight Black

Terms and Conditions

BINDING EFFECTS

This document contains the terms and conditions on which Impatia srl (Busto Arsizio, 21052 Italy), ("Seller") will sell products to you ("Customer"). By submitting an order or a deposit payment for any of Seller's products, Customer agrees to be bound by these terms and conditions. Any modifications, amendments, exceptions, and/or cancellations must be agreed upon exclusively, in writing and must be expressly accepted by Seller. These terms and conditions constitute an integral and essential part of the sales transaction. The placing of an order by Customer, even in the event of not being signed, or the submission of a deposit payment, constitutes 32 acknowledgment and acceptance of these general conditions. Furthermore, these terms and conditions will prevail over any other condition or agreement proposed by the Customer.

PRICE AND PAYMENT TERMS

The price for the products being sold hereunder is set forth on the order confirmation. Payment shall be made 50% (of the total purchase price plus shipping and taxes, if applicable) upon the placing of the order by Customer, and the remaining 50% shall be due and payable on or before the estimated shipment date of the products from the manufacturer's facility in Italy. All payments shall be via ACH, wire transfer, cashier's check, or other forms of collected funds, and must be received by the Seller prior to the estimated shipping date. In the event the Customer fails to timely make any payment due hereunder, the Seller may, at its option, delay shipment of the products until payment has been made. Upon default by Customer hereunder, Customer shall be responsible for any collection costs, attorney fees, or other costs and expenses incurred by Seller in enforcing its rights hereunder. In addition, interest shall accrue on any sums due hereunder at a rate equal to 1.5% per month from its due date until paid.

SHIPPING

All products sold hereunder FCA Olgiate Olona, shipping point (Italy), ICC Incoterms® 2020 and the cost of transportation shall be borne by Customer. The seller cannot and does not guarantee a shipping date for the products. Any shipping date supplied by Seller to Customer is solely an "estimated" shipping date and Seller shall not be responsible for any delays in shipment, including but not limited to any delays caused by strikes, labor shortage, res, floods, customs, or import inspections. All products are shipped disassembled and flat-packed in fumigated crates.

WARRANTY

Seller warrants that the goods to be supplied hereunder will conform to the description on the face hereof; that it will convey good title thereto; that such goods will be delivered free from any lawful security interest or other lien or encumbrance unknown to customer; and that such goods will be free from defects in material and workmanship for a period of two years from the date of delivery to the Customer. There is no warranty that the goods shall be fit for any particular purpose nor is there any other warranty, express or implied, except such as is expressly set forth herein. Seller shall not be liable for any incidental or consequential damages for any breach of warranty, seller's liability, and customer's exclusive remedy being expressly limited, at seller's option, to the repair of defective goods, or the replacement thereof with conforming goods at the fca point shown on the face hereof, or the repayment of the purchase price. Replacement of defective goods or repayment of the purchase price therefor will be made only upon return of the defective goods which may be returned at the cost of seller only after inspection by seller and receipt by customer of definite shipping instructions from seller.

ALL SALES FINAL

All sales are final, and once shipped, products are not subject to return except in accordance with the terms of the limited warranty set forth in Section 4 above. This order may be canceled by Customer within 7 days after confirmation of the order by Customer, and Seller agrees to refund to Customer any deposit or other sums paid prior to cancellation, less 10%. Any order canceled more than 7 days after confirmation of the order shall result in a forfeiture of any deposits or other sums paid by Customer prior to cancellation.

WAIVER

No provision hereof and no breach of any provision shall be deemed waived by reason of any previous waiver of such provision or any breach thereof.

LIMITATIONS ON LIABILITY

In no event shall Seller be liable to Customer for special, incidental, or consequential damages (including, but not limited to, loss of profits, loss of data, or loss of use damages) arising out of the manufacture, sale, or supply of the products. All products are made for indoor use.

No rights can derive from the images. IMPATIA reserves the right to modify the models, and the colors without any obligation to modify the products already on the market. Colors are indicative.